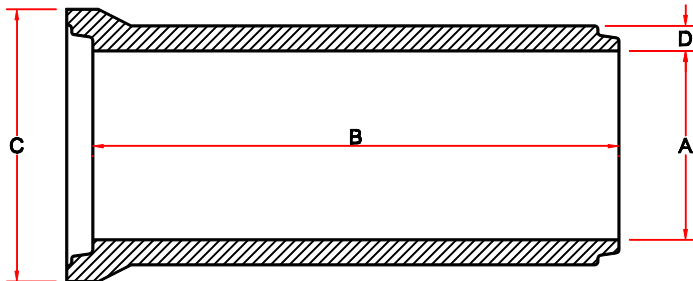


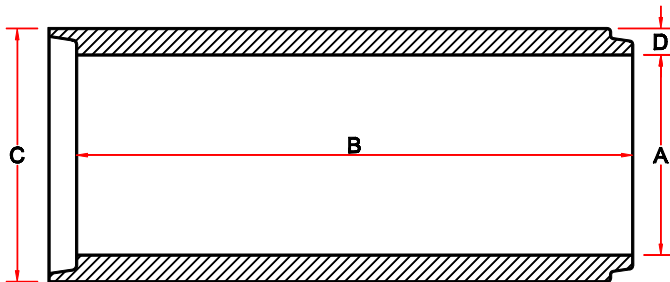


TECHNICAL SPECIFICATIONS

FLEXIBLE JOINTED PIPES



Spigot and Socket Type Pipe (S & S)



Rebated Type Pipe

OGEE PIPES

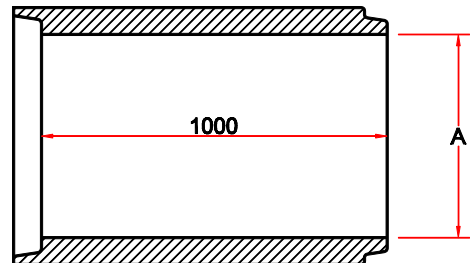


Table 4

"A" Internal Diameter	B Length	Approx. Wall Thickness (mm)	Approx. Weight in kgs
225mm	1 Metre	35	65
300mm	1 Metre	37	86
375mm	1 Metre	38	124
450mm	1 Metre	46	167
525mm	1 Metre	47	210
600mm	1 Metre	54	278
750mm	1 Metre	75	470
900mm	1 Metre	95	710
1050mm	1 Metre	100	870
1200mm	1 Metre	110	1110

Table 3

A Pipe -	B Length (m)	C Approx. Outside - (mm) O/D	D Approx. Wall Thickness (mm)	Approx. Weight in kgs	Pipe Type
150mm	1.25	290	33	80	S & S
225mm	1.25	392	38	122	S & S
300mm	2.0	505	60	358	S & S
375mm	2.5	606	65	565	S & S
450mm	2.5	707	69	730	S & S
525mm	2.5	808	77	980	S & S
600mm	2.5	909	91	1240	S & S
675mm	2.5	1008	97	1520	S & S
750mm	2.5	1016	111	1840	S & S
900mm	2.5	1183	122	2380	S & S
1050mm	2.5	1420	128	3040	S & S
1200mm	2.5	1605	138	3880	S & S
1350mm	2.5	1805	152	4640	S & S
1500mm	2.5	2012	150	5800	S & S
1650mm	2.5	2155	178	6900	S & S
1800mm	2.5	2310	203	8240	S & S
2100mm	2.5	2525	211	9560	Rebated
2400mm	2.5	2866	230	11600	Rebated

I.S. 6: 2004 is to be used in conjunction with ISEN 1916:

These pipes can also be manufactured to customers' own specification if so required.

Rockers and Butt pipes are also available in 1-metre length in all sizes.

Ogee pipes are manufactured to I.S. 166: 1972 specification